

TABLE 18.23: Partial Master Scheduling Record for the Lawn Mowers

Week	1	2	3	4	5	6	7	8
Forecast	60	85	110	90	120	45	55	80
Customer Orders	70	60	35	20				
MPS								
Lot Size: 100 units								
Projected On-Hand Inventory = 60								
Available-to-Promise								